

FACTORY PROFILE OF
R.B. KNITWEARS LTD.
Committed to Quality & Service

100% Export Oriented Knit Garments Project



www.rbknitwears.com

ACCORD
on Fire and Building Safety in Bangladesh
ID - 23739



OEKO-TEX®
CONFIDENCE IN TEXTILES
STANDARD 100
2019OK0807 AITEX
Tested for harmful substances
www.oeko-tex.com/standard100



BSCI
Business Social Compliance Initiative
DBID NO.390916



R.B. Knitwears Ltd. is the manufacturer and exporter of all kinds of knitted garments. We have been working in this sector from the year 2001 nearly we have 21 years of experience.

We have our own Garments Unit, Knitting Unit and Printing Unit which are well equipped with latest machineries. We can assure cheap price and best quality ready made garments within the schedule shipment date.

At our owned 12,000 sft (each floor) premises we have eight storied concrete building which includes total Garments Unit. The factory is decorated in appropriately designed buildings code to be suitably used as garments manufacturing unit. The building is also equipped with necessary structural and fire safety measures required to grow a healthy and fulfilling garments manufacturing environment.

We are recognized by our customers and suppliers as a trustworthy organization. We are striving to deliver high quality products and efficient services with the combined efforts of our well-practiced management, experienced technicians, skilled workers and highly professional marketing team. We have seen our company growing rapidly over the past years.

R.B. Knitwears Ltd. is BSCI (Business Social Compliance Initiative) and Sedex recognized factory. We are also Oeko-Tex Class I certified for garments manufacturing. Most important that we are ACCORD certified.

R.B. Knitwears Ltd. is a member of BKMEA (Bangladesh Knit Garments Manufacturers & Exporters Association).



The factory is well located at a highly commercial place at Hariharpara, panchabati, Fatullah, Narayanganj-1421, Bangladesh. It is just 1.30 hour away from International Airport.

CONTACT DETAILS:

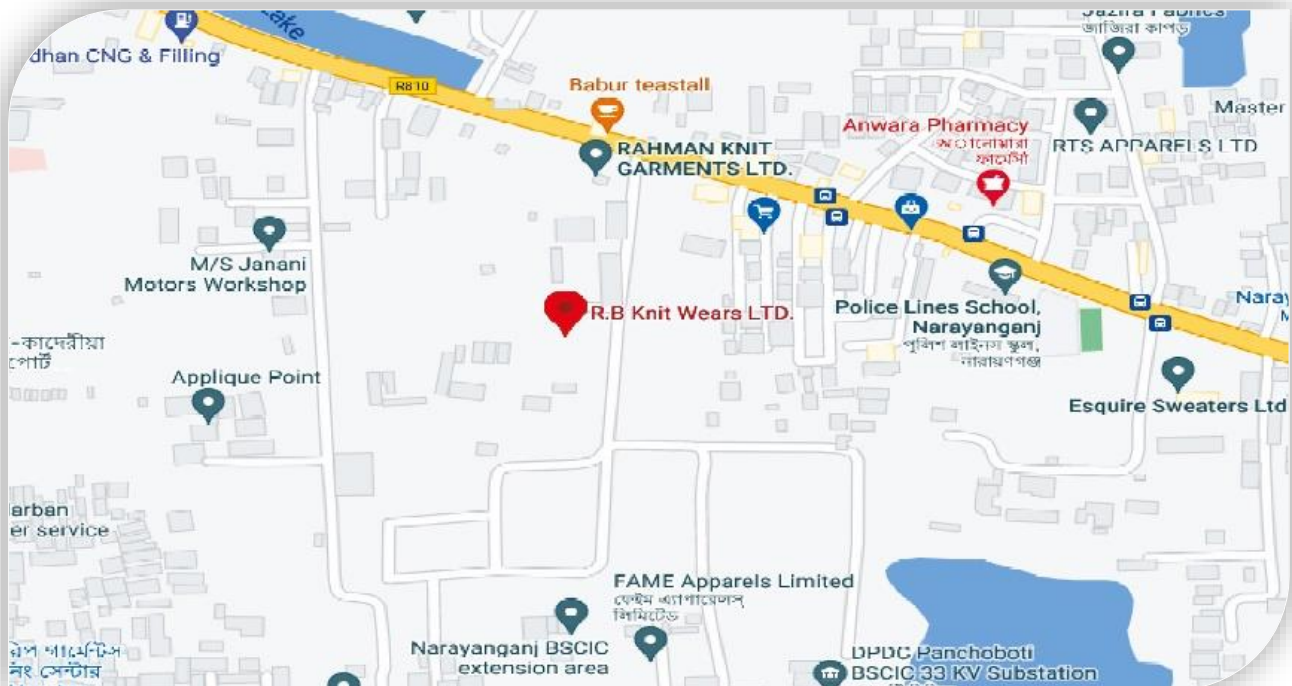
Hariharpara (Near Iron Market)
Panchabati (Behind Rahman Garments)
Fatullah, Narayanganj-1421.

Mobile: (0088 02) 01779 531 525

Email: info@rbknitwears.com

Web: www.rbknitwears.com

Google Map:





R.B. Knit Wears Ltd. is a family owned "Limited Company" consisting with three Directors:

1) Mahabubur Rahman (Khashru)

Managing Director

Email: Khashru@rbknitwears.com

2) Mahamodur Rahman (Rumi)

Chairman

Mobile: (0088 02) 01797 883 3 71

Email: rumi@rbknitwears.com

3) Ahamodur Rahman (Alamin)

Director

Mobile: (0088 02) 01779 531 525

Email: info@rbknitwears.com

Message of Managing Director:

We believe in customer satisfaction, and to ensure this management themselves directly supervise the operations of marketing, merchandising, sourcing, quality, production and shipment.

The departments are operated by the teams of highly experienced officers and each dedicated to specific Buyers to follow from inception to shipment.

All are deeply concentrated on self-responsibility to arrange right material as Buyers demand to meet expected quality & on time at store.

Furthermore, we are **committed to quality and service.**



NRBC Commercial Bank Limited
A/C Name: R.B. Knit Wears Ltd
A/C No.: CD-0128333000000087
(First Generation Private Leading Bank)
Hadi Mansion, Level-09, 2 Dilkusha C/A, Motijheel
Dhaka-1000, Bangladesh
SWIFT CODE: NRBBDDHXXX



FACTORY SPACE:

Total eight Floor (11,500 sft Per Floor)

GROUND FLOOR:

Office Room:	1,000 sft
Accounts Section:	500 sft
Office Room(2):	200 sft
HR, Admin & Compliance Room:	800 sft
Fabric Store:	1,000 sft
Yarn Store:	1,000 sft
Child Care Room:	200 sft
Doctors Room:	150 sft
Staff Dining:	70 sft
Fire man Room:	70 sft
Rest Room:	40 sft
Prayer Room:	500 sft
Sub-station & Generator Room:	250 sft
Compressor & Boiler Room:	250 sft
Garment factory structure utilization:	5,070 sft
Space for Loading / Unloading:	400 sft

FIRST FLOOR:

Cutting Section-1:	6,500 sft
GMT Store Section:	1500 sft
Conference Room:	1,500 sft
Boss's Office:	1,500 sft
Toilet & Others:	500 sft

SECOND FLOOR:

Sewing Section:	11,000 sft
Toilet & Others:	500 sft

THIRD FLOOR:

Sewing Section:	11,000 sft
Toilet & Others:	500 sft

FORTH FLOOR:

Finishing Section:	7,500 sft
Iron Section:	3,500 sft
Toilet & Others:	500 sft

FIFTH FLOOR:

Cutting Section-2:	9,500 sft
Inspection Room (5):	1,000 sft
CAD Room (5):	500 sft
Toilet & Others:	500 sft

SIXTH FLOOR:

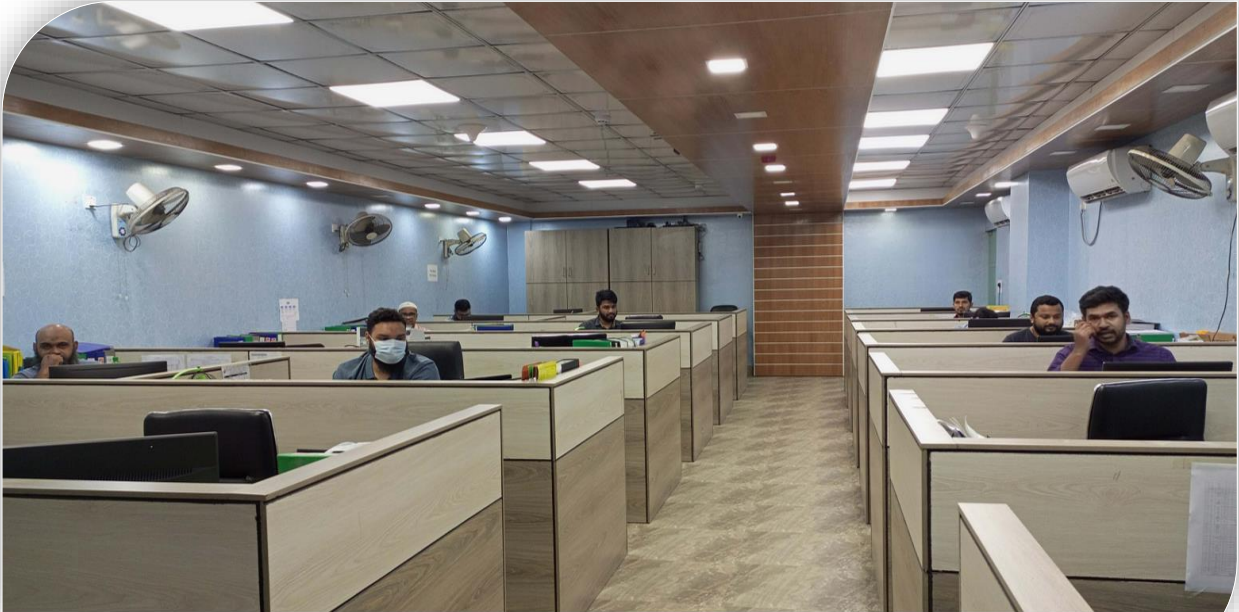
Sewing Section:	11,000 sft
Toilet & Others:	500 sft

SEVENTH FLOOR:

Compliance Section:	9,000 sft
Worker Dining Section:	2,000 sft
Toilet & Others:	500 sft

WELL DECORATED OFFICE

We have very well decorated office room where we seat together to minimize communication gap. It also strengthens our unity at all.



CONFERENCE ROOM

We've very well decorated conference room as shown. We also arrange some production sample at conference room.





Buyer, Items, Exporting Countries & Capacity:

LPP / Poland:

Items: Men's / Ladies / Kids, Tee shirt, Polo shirt, Tank Top, Pajama Set, Nightwear Sweat Shirt, Hoodie etc.
Capacity: **20%** of Total Production.

Ernstings Family / Germany:

Items: Babies, Boys, Girls, Nightwear, Tee-shirt, Polo shirt, Tank Top, Nightwear, Pajama Set, Dresses etc.
Capacity: **15%** of Total Production.

Modis / Russia:

Items: Babies, Boys, Girls, Nightwear, Tee-shirt, Polo shirt, Tank Top, nightwear, Pajama set, Dresses etc.
Capacity: **10%** of Total Production.

VRG / Poland:

Items: Boy's/Girl's: Tee shirt, Polo Shirt, Tank Top, Pajama Set, Night Dress, Body, Sweat Shirt, Hoodie etc.
Capacity: **10%** of Total Production.

Piazza / Italy:

Items: Men Tee shirt, Polo shirt, Tank Top, Pajama Set etc.
Capacity: **10%** of Total Production.

Wibra / Netherlands:

Items: Men Tee shirt, Polo shirt, Tank Top, Pajama Set etc.
Capacity: **05%** of Total Production.

Balance: 30% Looking for new customer.



KNITTING SECTION

We strongly ensure quality grey fabric as per buyer requirement before send to dyeing section. We are able to manufacture S/j, Lycra S/j, Lacoste, Pique, Terry, design fabric etc. Usually we purchase yarn from top class spinning mill like Badsha Spinning Mill, Square Spinning Mill, MS Spinning mill & so on.



KNITTING SECTION SUMMARY

Total Space:	10,000 sft
Unit:	Circular Knitting.
Machine:	15 unit.
Brand:	HAANTEX.
Origin:	Taiwan.
Capacity:	160 ton/month.
Yarn Capacity:	300 ton.

KNITTING MACHINE SUMMARY

SL No.	DIA	GAUGE	TURK	FEEDER	BRAND	ORIGIN	ATTACH	QUANTITY.
1	32"	24	3	96	HAANTEX	TAIWAN	100% LAYCRA	4 SET
2	34"	24	3	102	HAANTEX	TAIWAN	100% LAYCRA	4 SET
3	36"	24	3	108	HAANTEX	TAIWAN	100% LAYCRA	3 SET
4	38"	24	3	114	HAANTEX	TAIWAN	100% LAYCRA	3 SET
5	40"	24	3	120	HAANTEX	TAIWAN	100% LAYCRA	1 SET

DYEING SECTION

We are in search of big space for dyeing project around our garment unit. Before being composite we are working with the following dyeing factories since long year as they are committed with best quality,

- A. Rony Knit Composite(Pvt) Ltd.
- B. Fatullah Dyeing & Calendaring Mills Ltd.



FABRIC INSPECTION

We never compromise with fabric quality. We follow 4-Point inspection during fabric check & only **A-Grade fabric** deliver to next section. After receiving the dyed fabric, we ensure 4-Point inspection to segregate quality rolls. Rest quality less fabrics back to dyeing section to get better quality goods.



FABRIC WARE-HOUSE

After quality pass we keep all fabrics buyer-wise in rack with poly cover to protect from dust & dirty. Besides we also use "Fast Response Fabric Tracking Board" as if we can find any fabric within a second.



CAD SECTION

We are using **Optitex software** for computer aided design by highly skilled manpower with 86.7-92.01% marker efficiency to save cost. We have **Auto Plotter, Auto Pattern Cutter** also.



SAMPLE SECTION

We are strongly committed with highest quality level. We are conducting our sample department by proficient & technically sound employees.



CUTTING SECTION

After receiving quality fabric, we go for **Pilot Run** of each & every style. Then correction the pattern if necessary & go for batch wise bulk production according to **Shade Vent/ Chain Shade**. Additionally, we ensure 100% batch by batch shrinkage test, Twist Test, Bust Test & so on. Besides, we replace the rejected panel from respective roll. We insure 100% cut panel check before send to print & embroidery and after receiving from print & embroidery factory. After check we make master bundle & ready for input.





PRINTING SECTION

We ensure **5 times wash test** before going to bulk production. After getting approval we go for bulk production at neat & clean table with better quality. During production our **Print Qc perform audit randomly** & take necessary steps within very short time. Before delivery we check 100% goods & make sure **cutting by cutting delivery**.



Total Space:	10,000 sft
Unit:	5 Flat Tables.
Dryer Machine:	35 Pcs.
Brand:	Maxtool, BOSCH.
Origin:	China.
Capacity:	3,50,000 Pcs/month (Avg. Color).

SEWING SECTION

We all trust & work on the slogan that **"Quality First Product Must"**. We never compromise with product quality & have strong quality team by whom we are maintaining minimal defects i.e. DHU=1-3%; RFT=97-99%. Our Cut to Shipment ratio is around 99%. Always we focus on zero defects. We trained our all employees 2 times in a month to develop their work skill. Even maintain **Monthly KPI** to increase their spirit.

Total Space: 33,000 sft

Sewing Line: 31 Line (24 machines/Line)
Unit: 744 Pcs.
Machine: Brother, Pegasus, YKK, Kansai
Sewing Capacity: 16,00,000 Pcs/Month.
Sewing Operator: 750 Person (Male+Female)
Sewing Halper: 260 Person (Male+Female)
Q.I.: 110 Person (Male+Female)



MONTHLY KPI BOARD:

At each & every month we select "Performer of the Month" from Sewing & Quality section to boost their spirit. Even we have Prize Policy also for the best performer.

RB KNIT WEARS LTD.				
YEARLY KPI BOARD				
YEAR:2023				
JANUARY	FEBRUARY	MARCH	APRIL	Q. BEST PM & IE
 Mr. Subash (Q-10)	 Mr. Subash (Q-10)	 Mr. Subash (Q-10)		
 Mr. Subash (Q-10)	 Mr. Subash (Q-10)	 Mr. Subash (Q-10)		
 Mr. Subash (Q-10)	 Mr. Subash (Q-10)	 Mr. Subash (Q-10)		
MAY	JUNE	JULY	AUGUST	Q. BEST PM & IE
SEPTEMBER	OCTOBER	NOVEMBER	DECEMBER	Q. BEST PM & IE
PERFORMER OF THE YEAR				
2023	2024	2025	2026	2027

SEWING MACHINE SUMMARY



SL No.	MACHINE TYPE	BRAND	QUANTITY
1	Single needle straight lockstitch plain machine with auto thread trimmer and wiper	Brother	233
2	2 Needle 4 thread over lock with auto tape cutter and lint collector	Pegasus	278
3	3 needle 5 thread cylinder bed interlock stitching machine with under-bed thread trimmer	Pegasus	98
4	3 needle 5 thread cylinder bed interlock stitching machine with auto fabric trimmer and under-bed thread trimmer VD-3	Pegasus	30
5	3 needle 5 thread flat-bed interlock stitching machine with auto binder and tape cutter	Pegasus	44
6	2 needle feed of the arm double chain stitching	Brother	3
7	Electronic lockstitch button hole machine for knit materials	Brother	5
8	Direct drive electronic lock stitch button sewer	Brother	4
9	4 needle double chain stitch machine with puller for waist band	Kansai Special	2
10	Industrial vacuum ironing table	Nisho	55
11	Direct drive electronic lock stitch bartack	Brother	5
12	Japan made metal detector	Hashima	1
13	Cloth inspection machine for knit, open knit, tubular knitted with defect counter, tubular device and measuring device etc.	Uzo	2
14	Thread suction machine	Uzo	6
15	Japan made cloth cutting machine	KM	5
16	Taiwan made Rib cutting machine	Dino	6
17	Eyelet M/C	Dison	4
18	Fusing M/C	Hashima	1
19	Auto Trimmer M/C	Dison	1
20	Standby Generator 500 KV	Perkins	1
21	Natural Gas Boiler	SCR	1

785

FINISHING SECTION

Total Space: 9,500 sft

Finishing Capacity: 16,00,000 Pcs/Month.

IRON SECTION

We ensure art work at iron table to get proper measurement by proficient ironman. Our Iron QC is monitoring always by inline check, audit & so on during ironing & after ironing.

Total Space: 2,000 sft

Vacuum Iron Table: 55 Pcs.

Finishing Capacity: 16,00,000 Pcs/Month.

Iron Capacity: 16,00,000 Pcs/ Month.



FINAL CHECK

We maintain 100% piece to piece measurement check before packing. We assure **clock-wise & anti clock-wise check** to ensure 100% quality goods by highly skilled people like Quality Inspector, Controller, Auditor, Quality Assurance Office. We have **metal detector m/c** that we use as per buyer requirement. Additionally, we have adequate **pest killer** to control pest. At a single speech we never sacrifice quality.



POLY AREA



PACKING AREA

We ensure metal check as per buyer requirement before packing. After packing we store our carton at ware house. We keep all carton on pallet & 1 feet far from wall to control humidity.



FIRST AID TRAINING



FIRE AWARENESS

We arrange group discussion and practical training once in a month with the fire fighters and once in every six months arrange training with external or BKMEA.



Fire Drill: Fire drill also maintain once in a month.

Maternity Leave with facilities:

As per law we follow maternity leave with facilities.



Day care facility: We have day care facilities along with food facilities.

Transport: We provide free of cost transport for long distance employees.

Attendance Bonus: Followed regular basis.

Festival Bonus: 02 festival bonus is applicable for half year & 1 year employees.

Dining Space: We decorated 2000 Sq. Ft for dining facilities.

Thanks in advance to start business with us!!!

