

MIM GROUP

Company Profile



ALEMA TEXTILES LTD.

A 100% EXPORT ORIENTED GARMENTS
MANUFACTURING INDUSTRY.

Address: Vogra, Bashan Sarak, Gazipur, Bangladesh

COMPANY PROFILE

OUR VISION

To maximize synergistic benefited, and become a market leader through the pursuit of high productivity, advance Technological innovation & absolute customer satisfaction by leveraging on the strength of our core business in other words best one stop knit apparel supply house and market leader.

OUR MISSION

To continuously focus on customer need to manufacture quality knit apparels of high standard. To establish ourselves as the leading provider of knit apparels serving international specialty retailer.

To strive to meet challenging market needs through a closer working relationship with business partners, innovative manufacturing process and maintaining standard customer service.

OUR VALUES

- Customer First.
- Pursuit of Quality.
- Leverage through team work, people is our valuable resources.
- Innovation & Diversity.
- Efficiency improvement & cost control.
- Becoming a responsible corporate citizen.

OUR SISTER CONCERN'S

- MIM SEWATERS LTD.
- MIM DESIGN LTD.
- W.H. TRIMS & PACKAGING LTD.
- ALEMA TEXTILES LTD.

ALEMA TEXTILES LTD; consists of knitting, dyeing and fabric finishing units and several garment manufacturing units. These companies are 100% export oriented, exporting knit apparels all over the world. The company is enlisted with BGMEA, BTMA and EPM. Each individual section of Alema Textiles Ltd. is detailed as below:-

ALEMA TEXTILES LIMITED.

A 100% export oriented composite knit garments manufacturing industry; we are equipped with the best textile technology from the US, Europe and Japan. This built-in composition is to ensure quality in producing optimum textiles for onward manufacturing of ready-to-wear garments and knit fabrics – all under one roof.

We have not only ensured the best ever technology, but also groom and band of highly skilled, professionally dedicated manpower and management team to excel in tune with our technology. All together we are equipped to ensure quality production, on time delivery, price of affordability, all regulatory and social accountability.

Knitting section: Alema's knitting unit is equipped to produce various types of fabric like Single Jersey, Pique, Rib, lacoste, Fleece, Strips, etc. The Single Jersey fabric range from 125 GSM to 240 GSM, Pique and Double Pique range 155 GSM to 300 GSM and Rib from 155 GSM to 300 GSM. Different weights are produced by this unit of Alema Textiles Ltd.

This unit has the capacity of knitting 8,000 kg of fabric per day.

Dyeing section: In order to meet-up the worldwide demand trend the dyeing and finishing units of ALEMA Textiles Ltd. have engaged a unique combination of tubular and open width fabric processing set up. We have a dyeing capacity of 28,000 to 29,000 kg per day i.e. 700,000 to 725,000 kg per month. This plant has the facility of producing 100% cotton, cotton blend, T/C, Viscose, acrylic, Lycra fabrics etc. Alema's dyeing and finishing machines are computer controlled, having highly sophisticated and state-of-the-art technology from Taiwan, Japan, Italy, USA and UK origin bearing the brand –names like :-

- Dyeing machines from BRAZZOLI-high pressure & high temperature dyeing machines from Italy, DANITECH – high pressure & high temperature dyeing machines from ITALY and AK Dyeing Machines from Taiwan.
- Tubular finishing line from TUBE-TEX Machinery, USA
Lab equipment from SDL (UK) x MSI Lab Dispenser from Taiwan x Minolta Spectrophotometer with Tree point Color system.

- Open width finishing line consisting of EHWHA and LK & LH Stenters. Open width compacting calendar consisting of FERRARO and two Lafer compactors.
- Open width slitting line consisting of two CORINO slitter padder

Alema's dyeing and finishing units assume a huge floor of 30,000Sq feet including its utility zones. A contingency of as many as 450 man power is employed to run the dyeing and finishing sections.

Garment Dyeing and Washing Section:

This section is equipped with a few very sophisticated Italian machines to dye and wash approximately 200,000 garments per month. Piece dye in pigment, reactive, direct and dischargeable dyeing can be done. Besides these Cool dye, (outside and inside), Burn out, and other types of manual piece dyeing is being done in this section.

Garment division: unit is equipped to produce as many as 1.8 million pieces of apparel per month i.e. 21.60 million Pieces per year. In addition to full-floor set-up of machines like plain, over-lock and flat-locks, the unit has Picoting machines, 2 needle split bar lock stitch machines, bar-tack machines, PMD machines and DLR machines, thread-sucking machines, needle detectors, etc. All these are to ensure greater value addition and quality of apparel. Introducing automation in designing, grading and marking, we employ CAD devices brought from Italy. Total production space of the garments section is about 18,000 x 7 (floors) 126000 sq feet. A contingency of 2600 skilled workers are performing in the unit.

Essential logistics and compliance: in turn with the principle of social accountability we have ensured the following arrangement relating to in-plant and peripheral environment.

These include:-

- Standard and spacious loading and unloading zone. Sufficient storage. Transport for material movement.
- International stranded sanitation system.
- Water and effluent treatment plant.
- Fire detection and fire protection system.
- PABX Communication in each floor and center.
- Gas generator for 24 hours power supply. A separate utility bay for supplying of water, steam, air, gas. A full-fledged laboratory.
- Canteen for workers and staff. Medical center for first-hand emergency.
- Pray room, security office, and staff welfare office.

Total factory manpower: we have developed our men and women before we installed our complete set-up. Therefore, the first unit raised was the HRD, which sourced out, recruited and employed skilled personnel through delegated competitive skill test, and evaluation of industrial precision and experience of premium importance has been our uncompromising adherence to the principles of employment skilled quality controllers at every stage of production. Ensuring properly employed industrial manpower we look upon creating an equally versatile management, sales and marketing team – altogether we are a 2600 strong workforce. Electronic communication and data processing is well established in the core of the management. While a group of trained MBAs, Textile Engineers, Mechanical Engineers, Electrical Engineers, and Accountants have enriched the organization to be a goal oriented, quality conscious and professional one.

Galaxy of machinery: M/C QTY

S/L	BRAND NAME	TYPE OF MACHINE	MODEL NO	TOTAL
1	JUKI	PLAIN MACHINE	DD8700-7W B/EC 10 BF	174
2	JUKI	PLAIN MACHINE	DD-8700-7 WB/EC 10 BF PANEL BOARD	30
3	JUKI	PLAIN MACHINE	DDL - 8700 AS 7 WB	157
4	JUKI	DOUBLE NEEDLE LOCK STITCH	LS 3528 ASF / LS 3568 ASF	8
5	JUKI	DOUBLE NEEDLE CHAIN STITCH	NH 3808U	8
6	YAMATO	OVER LOCK MACHINE (4 TH)	CZ 6125E - Y5DE/K2/CC4F	193
7	YAMATO	OVER LOCK MACHINE (4 TH)	CZ 125 - Y5DE/K2/CC4F	37
8	YAMATO	HIGH SPEED 2 NEEDL (4TH O/L)	CZ 6125-Y5DF/D3CLUTCH MOTOR	68
9	YAMATO	ONE NEEDLE (3 TH O/L)	CZ 6016-02DF-61/K2/CC4F	6
10	YAMATO	OVER LOCK MACHINE (6 TH)	CZ 6520-AY5DF/K1/CC4	28
11	YAMATO	FLATE LOCK (F-SET) PIPEN	CF 2303M/156M/EC	6
12	YAMATO	FLATE LOCK (F-SET) PIPEN	CF 2303M/156M/KTC/WX	37
13	YAMATO	FLATE LOCK FLATE BED	CF 2300M-156MUTA 34C	14
14	YAMATO	FLATE LOCK FLATE BED (3N/5T)	CF 2300M-156M/UTA 34C	2
15	YAMATO	FLATE LOCK FLATE BED (3N/5T)	CF 2339M-156S-1	4
16	YAMATO	FLATE LOCK FLATE BED (3N/6T)	VFK 2560-152-02-8/K1/SC30	4
17	YAMATO	FLATE LOCK CYLINDER BED	VC 2713G-1456M-K4M-8F/UTA34F/ST2A	28
18	YAMATO	FLATE LOCK CYLINDER BED (3N/5T) FOR ELASTIC	VG 2735 PR156M-31-8F/UT- A44F/CC7	4
19	YAMATO	FLATE LOCK CYLINDER BED (3N/5T)	VC 2713G-156A4N-8F/UT/A34F	35
20	YAMATO	FLATE LOCK CYLINDER HEMMING MC	VC3511-156S1-8F/UT-A44F/CC7	14
21	YAMATO	FLATE LOCK CYLINDER BED&PULLER MC	VC2713GP-156M-K4N-8F/UT-A34F	4
22	YAMATO	FLATE LOCK HEMMING MC	VC3511-156S1-8F/UT-A44F/CC7	12
23	YAMATO	FLATE LOCK SMALL CYLINDER BED MC	VE2713-156S-2-K4N/UTA34/ST2A	5

24	YAMATO	FLATE LOCK SMALL CYLINDER BED MC	VE2713-156S-2-K4N/8F/UT-A34/ST2A	15
25	YAMATO	VT BACK TAPE CHAIN STITCH	VT150-164M/55H	6
26	YAMATO	1N - ZIG	LG-2105-LW -32	2
27	JUKI	BUTTON STITCH	LK-1903AFF301	4
28	JUKI	BUTTON STITCH	LK-1903ANFF301/NC598KSS	7
29	JUKI	BERTACK	LK-1900ASS	2
30	JUKI	BERTACK	LK-1900ASS/NC598KSS	5
31	JUKI	BUTTON HOLE	LBH-1790S/MC061	4
32	JUKI	BUTTON HOLE	LBH-1790S/MC601/KSS	7
33	JUKI	FEED OF THE ARM	MS-1190	4
34	YAMATO	FEED OF THE ARM (4N/6T) FOA	FD62BRY-12HS/HU-S/SC-2/FDL- 4/SC-6	2
35	NGAI SHING	SNAP BUTTON	NS-47	4
36	KANSAI SPEACIAL	PICOTING	PX-302-4W	2
37	KANSAI SPEACIAL	MULTI NEEDLE	DFB-1404 PMD	4
38	CHENG FENG	RIB CUTTING	CF-801A	2
39	DINO	RIB CUTTING	LU922TAIW AN ORINIGIN	4
40	NGAI SHING	THREAD CUTTER	NS-3110	14
41	KM	CUTTING MC	KSAUV-10	4
42	HASIMA	NEEDLE DETECTOR	HN-2650C-100	2
43	TOJO	STARPING MC	JW-602	2
44	EASTMAN	END CUTTER	EC-3	2
45	OSHIMN	VACUUM F/S BOARD&TABLE	OP-777A	40
46	OSHIMN	IRON	OP-87	40
47	CKC	RE-CONING	AH2-Y	2
48	RAMSONS	SPORT REMOVER	CL-1	2
49	HASIMA	FUSHING MC	HPM-600CA,HP-450MS	2
50	KANSAI SPEACIAL	PICOTING & FAGOTTING	PX-302-4W	2
51	KANSAI SPEACIAL	SMOKING M/C	DFB-1404 PSSM-ET(1/4")	2
52	KANSAI SPEACIAL	WAIST BAND GAUGE	DFB-1411P-XP	1
53	DINO	RIB CUTTING	LU-922	2
54	TOYO	SNAP BUTTON	TY-93	8
55	HASIMA	RE-CONING	HW-40C	4
56	SAF-Q	PULL TEST	N/A	1
57	KM	CUTTING MC	KS-AUV-8"	4
58	KM	CUTTING MC	KS-AUV-10"	4
59	KM	BAND KNIFE CUTTING M/C	KBK-900M	1
60	BELLA	THREAD TRIMMER	T22C	26

Total: 1093

Total sewing line is 42

Total Manpower 2800.

- **Knitting: 37 Circular Knitting machines.**

- Circular knitting Machines : Hanntex – China, PAI LUNG –Taiwan, jiunn long (Taiwan)

Computerized Flat Knitting Machines (JY LEH) 5 Nos.

Single jersey

Rib

Stripes

Lacoste

Pique

Interlock

- **Dyeing :**

Dyeing Machinery (AK Dyeing machine – Taiwan), and Brazzoli & DaniTech dyeing machines from Italy.

Ranged from 10kg Sample Machines to 1200kg bulk dyeing machines.

. Brazzoli---HTHP	(Italy) -----250kg --- 01
. Brazzoli---HTHP	(Italy)-----300kg --- 01
. Brazzoli---HTHP	(Italy)-----500kg --- 01
.Brazzoli---HTHP	(Italy)-----750kg --- 01
. Brazzoli---HTHP	(Italy)-----900kg --- 03
. Brazzoli---HTHP	(Italy) ----- 1200kg - 01
. DaniTech--HTHP	(Italy)-----500 kg--- 01
. DaniTech--HTHP	(Italy)-----600 kg--- 01
. DaniTech--HTHP	(Italy)-----750 kg--- 01
. DaniTech--HTHP	(Italy)-----1200 kg --- 01
. AK Sample HTHP m/c	(Taiwan) ----- 20 kg ----- 07
.AK Sample HTHP m/c	(Taiwan) -----30 kg --- 01
.Sample HTHP m/c	(Taiwan) ----- 50 Kg ---- 01
.AK HTHP (Taiwan)	-----100 kg ---01
AK – AT (Taiwan)	----- 200 Kg --- 01
.AK – AT (Taiwan)	----- 200 Kg --- 01
.AK – AT (Taiwan)	----- 200 Kg --- 01
.AK – HTHP (Taiwan)	----- 400 Kg --- 01
.AK – AT (Taiwan)	----- 500 Kg ---- 02
.AK – AT (Taiwan)	----- 500 Kg ---- 02

Tonello G420 MD2 (Italy) Dyeing machine – 1No
Tonello G 70LD1 (Italy) Dyeing machine – 1No.
Triveneta Model E300RV (Italy) - Dryer - 1No.
Triveneta Model E300RV (Italy) - Dryer - 1No.

Laboratory :

Full-fledged laboratory Set-up (SDL-UK)
MSI Lab Dispenser from Taiwan

- **Finishing :**

Slitting m/c (Corino-Italy) -- 2
Padder (Corino –Italy) --- 1
Relax Dryer (Tung Yang – Taiwan) --- 1
Tubular Compacter (Tubetex –USA) ---1
Open compactor (ferraro-Italy) --- 1
Open compactor (Lafer- Italy) ---- 2
Stenter (EHWHA, Korea) --- 1
Stenter (LK & LH , Taiwan) --- 1

- **Back up Utility :**

Boiler 7700 kg (Cochran – Scotland)
Boiler 5000 kg (Cochran – Scotland)
Waste heat Recovery Boiler -2000kg
Air Compressor (5 nos 300kw)
Gas Generator 1,063 KVA (*GE*)
3 nos. Diesel Generator, 1125 KVA (MTU-Germany)

- **Compliance:**

Each individual customer also has his or her own unique compliance requirements in addition to the world standard. These Additional requirements for vendors cover human right and other ethical issues.

Alema Textiles is operation their operation as per the Buyer COC.Our certification as listed bellows:

1. BSCI
2. SEDEX
3. OEKO-TEX
4. GOTS
5. OCS
6. GRS



- **Production Capacity : 1.8 million pieces of apparel per month**
- **Current Buyers:**
Inditex Group— Spain, Mango—Spain, Sports Direct-UK, Original Marine- Italy, LPP—Poland, Vertbaudet &Laredoute – France, Cortefiel – Spain.
- **Bankers**
AB Bank Ltd. (Uttara Branch)
House#11, Road#14/D, Sector#4, Uttara, Dhaka-1230 Bangladesh.
SWIFT: ABBLBBDH020. Account no: 4020 – 759004 – 000

- **Contact person:**

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